

Work Order ID 55153

January 7, 2010 12:38:11 PM



Page 1

Item ID: D3756-041

Revision ID:

Item Name: Cushion

Start Date: 1/07/10 Start Qty: 2.00

Required Date: 1/29/10 Req'd Qty: 2.00

Reference:

Approvals:

Process Plan: CL

Date: 10/01/07 Tooling:

Date:

Setup Start

Stop



Cust Item ID:

Customer:

PRELIMINARY ISSUE

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D3756

Rev B ~~Now Rev C~~

100506

0.00

100



PURCHASING

Purchasing

Memo

11832

0.00

Purchasing

Issue P/O:

Manufacture D3754-1 as per Dwg D3754

CL 10/15/07

Material: Airflex fire-resistant aircraft cushioning, grade 30-40

layers to be laminated with silaprene DC12906 spray grade HPL contact adhesive

Possible Supplier: Chestnut Ridgefoam

Material release note is required

110



Receive & Inspect for Damage & Mat'l Certs

0.00

Packaging

Memo

0.00

Packaging

Ensure Material Release Note is attached

CL 10/01/07 2

Riv/2/18 2

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 55153

January 7, 2010 12:38:11 PM



Page 2

Item ID: D3756-041

Accept



Setup Start



Revision ID:

Item Name: Cushion

Stop



Start Date: 1/07/10 Start Qty: 2.00



Cust Item ID:

Required Date: 1/29/10 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run Start



QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

120



QC

Quality Control

QC6- Inspect dimensions to drawing

Memo

0.00

0.00

see next page

130



Purchasing

PURCHASING

0.00

Memo

0.00

Issue P/O: ~~11058~~ P/O was cancel.

Upholster as per Dwg D3756

Supplier: Aerotex

Supplier: Lenotre uphol

Ship: -Qty 1 D3754-1 back cushion

-Qty 2 D3800-1-200-060 Loop strip

-Qty 1 D3800-1-100-300, Loop strip

-Qty 1 D3800-100-300, Loop strip

Material release note is required

~~1844360~~~~1850541~~~~1852695~~

N/A

done at
Aerotex

~~CD 10/01/07~~

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

Work Order ID 55153

January 7, 2010 12:38:11 PM



Page 3

Item ID: D3756-041

Accept



Setup Start



Revision ID:

Item Name: Cushion

Stop



Start Date: 1/07/10 Start Qty: 2.00



Cust Item ID:

Required Date: 1/29/10 Req'd Qty: 2.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

146

QC6- Inspect dimensions to drawing

0.00 - Inspectors to Rev C Day.

QC APPROVAL

QC

Quality Control

Memo

0.00 = 1st Fit in D 3572-1

B 88/62 Rev C

S

Wkngs 03

150

Identify as per dwg & Stock Location

5/1A

0.00



Packaging

Memo

0.00

10-5-3 SP (2)

160

QC21- Final Inspection - Work Order Release

0.00



QC

Quality Control

Memo

0.00

U 10-05-06**10/05/06 JJ**

POSITIVE RECALL

EFFECTIVE 10-01-07AUTH JLRELEASED JLDATE 100506**per ECN**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Page 2

January 7, 2010 12:38:11 PM

Work Order ID: 55153



Parent Item: D3756-041



Parent Item Name: Cushion

Start Date: 1/07/10

Required Date: 1/29/10

Comments: IPP: A 08.11.17 New issue EC verified by:

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3800-1-100		Manufactured		No		130	f	49.1370	5.5263			

Hook and Loop Strip (1" Soft)

1- Cut to lenght as per dwg

D3756-041P



Cushion

Purchased

No

Warehouse

Location

Main Warehouse

ST

43558

52694

40

Loc Qty

Loc Code

B50591 S5263

no stock.

49.137

0.13

49.007

Each

0.0000 2.0000



55153 u

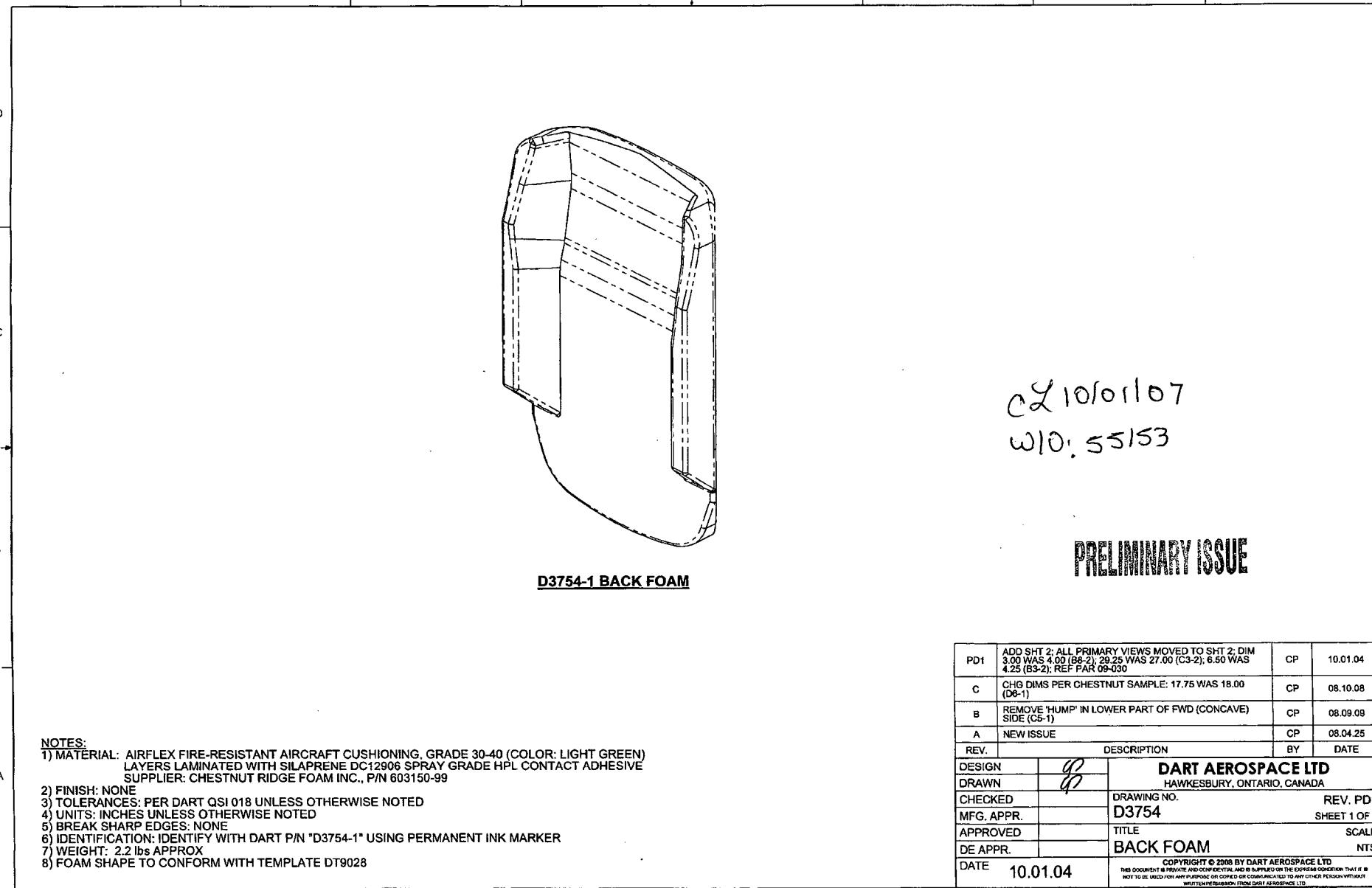
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

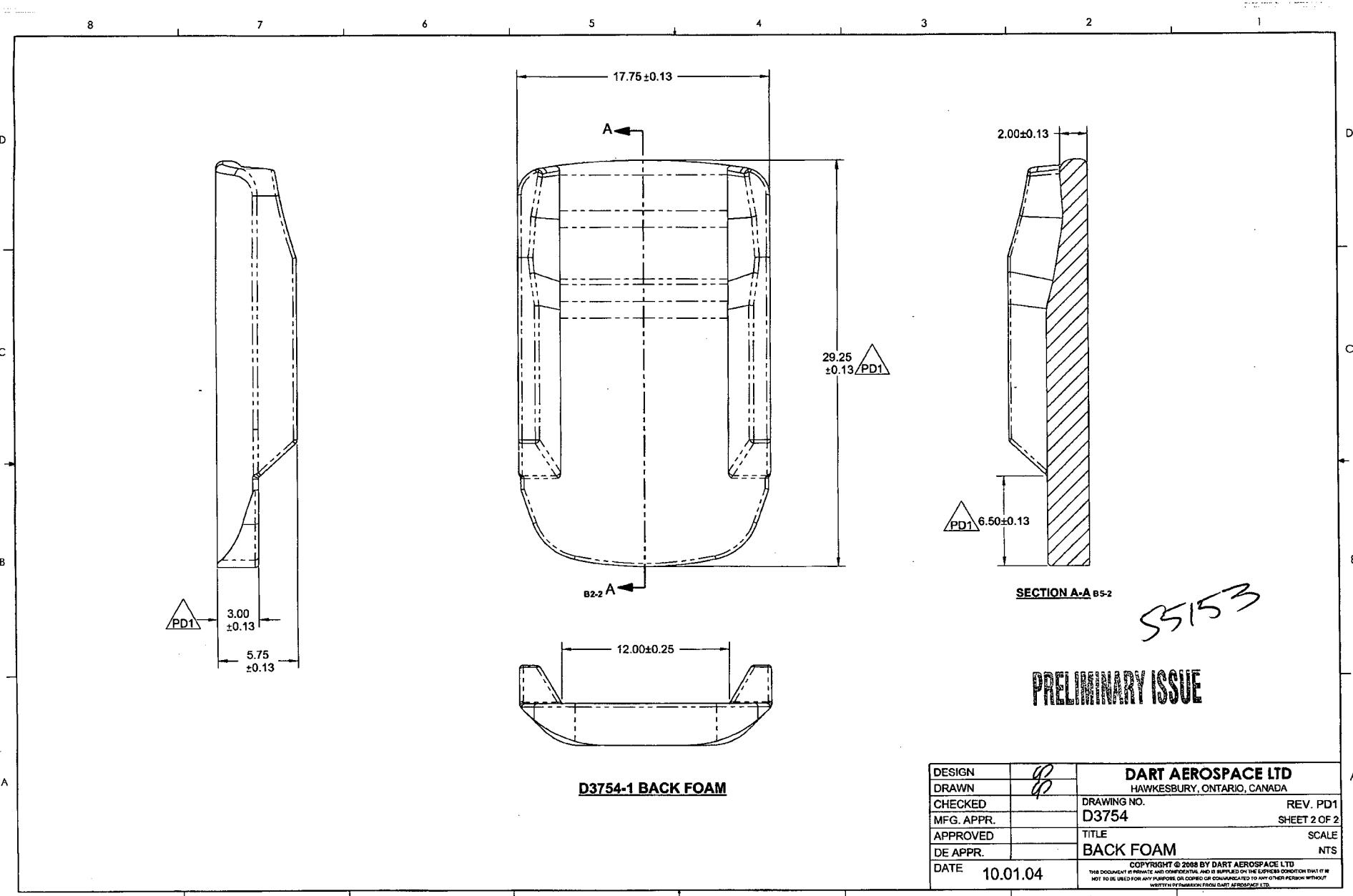
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

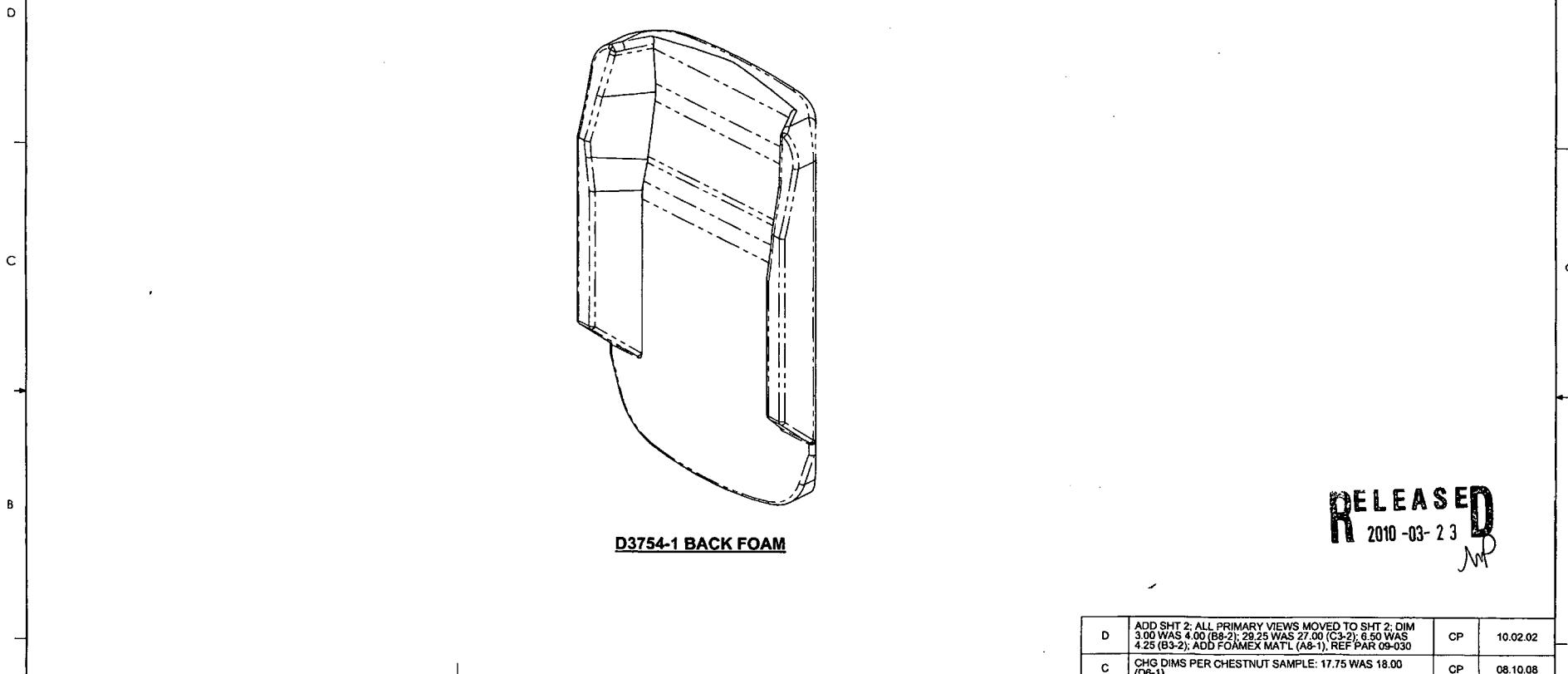




DESIGN	<i>BB</i>	DART AEROSPACE LTD	
DRAWN	<i>BB</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	
MFG. APPR.		REV. PD1	
APPROVED		D3754	
DE APPR.		SHEET 2 OF 2	
DATE	10.01.04	TITLE	SCALE
		BACK FOAM	NTS

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8 7 6 5 4 3 2 1



NOTES:

- 1) MATERIAL: FOAMEX H250-35S1 FOAM
OR
AIRFLEX FIRE-RESISTANT AIRCRAFT CUSHIONING, GRADE 30-40 (COLOR: LIGHT GREEN)
SUPPLIER: CHESTNUT RIDGE FOAM INC., P/N 603150-99
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: NONE
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3754-1" USING PERMANENT INK MARKER
- 7) WEIGHT: 2.2 lbs APPROX
- 8) FOAM SHAPE TO CONFORM WITH TEMPLATE DT9028

RELEASED
R 2010-03-23
MM

D	ADD SHT 2: ALL PRIMARY VIEWS MOVED TO SHT 2: DIM 3.00 WAS 4.00 (B8-2); 29.25 WAS 27.00 (C3-2); 6.50 WAS 4.25 (B3-2); ADD FOAMEX MATL (A8-1). REF PAR 09-030 (D8-1)	CP	10.02.02
C	CHG DIMS PER CHESTNUT SAMPLE: 17.75 WAS 18.00 (D8-1)	CP	08.10.08
B	REMOVE 'HUMP' IN LOWER PART OF FWD (CONCAVE) SIDE (C5-1)	CP	08.09.09
A	NEW ISSUE	CP	08.04.25
REV.	DESCRIPTION		
DESIGN	<i>gp</i>	DART AEROSPACE LTD	
DRAWN	<i>gp</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>gp</i>	DRAWING NO. D3754	
MFG. APPR.	<i>gp</i>	REV. D SHEET 1 OF 2	
APPROVED	<i>AM</i>	TITLE BACK FOAM	
DE APPR.	<i>AM</i>	SCALE NTS	
DATE	10.02.02	COPRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS THE PROPERTY OF DART AEROSPACE LTD. IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

8 7 6 5 4 3 2 1

A

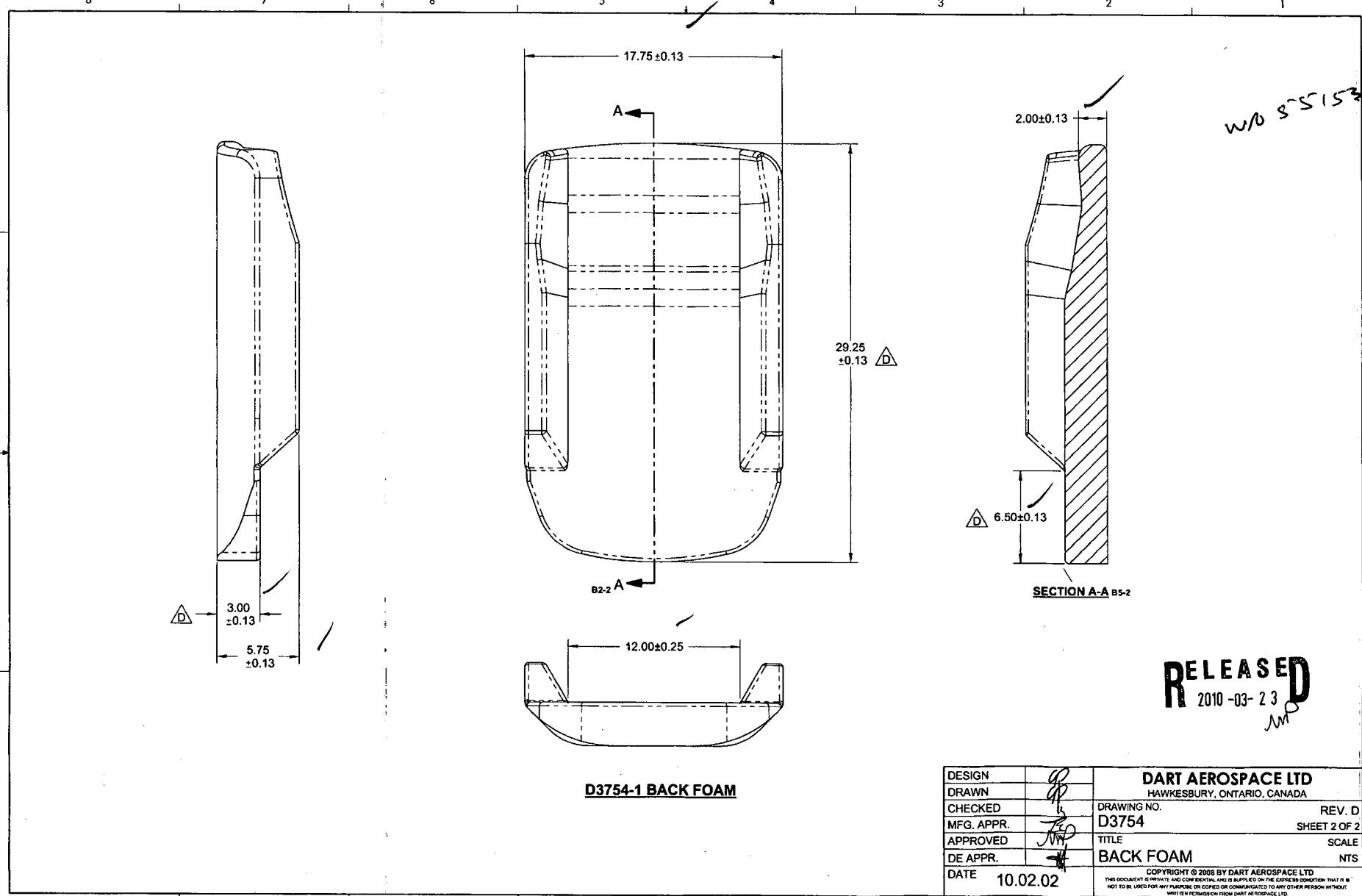
D

C

B

A

1



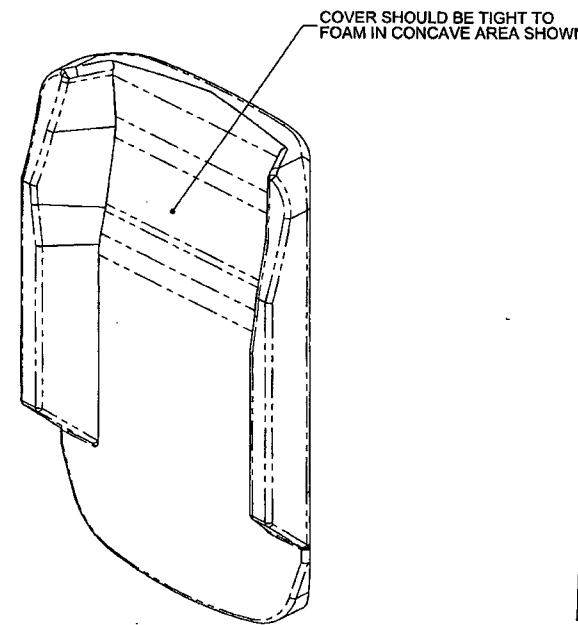
D3754-1 BACK FOAM

DESIGN	<i>[Signature]</i>	DART AEROSPACE LTD
DRAWN	<i>[Signature]</i>	HAWKESBURY, ONTARIO, CANADA
CHECKED	<i>[Signature]</i>	DRAWING NO. D3754 REV. D
MFG. APPR.	<i>[Signature]</i>	SHEET 2 OF 2
APPROVED	<i>[Signature]</i>	TITLE BACK FOAM SCALE NTS
DE APPR.	<i>[Signature]</i>	DATE 10.02.02

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RELEASED
2010-03-23
[Signature]

ITEM	QTY 041	QTY -1	PART NUMBER	DESCRIPTION
1	X		D3756-041	CUSHION
2	1	X	D3756-1	COVER
3	1		D3754-1	BACK FOAM
4		2	D3800-1-200-060	LOOP STRIP
5		1	D3800-1-100-300	LOOP STRIP (CUT/FIT AS REQ'D)
6		1	D3800-3-100-300	HOOK STRIP (CUT/FIT AS REQ'D)
7		A/R	SY-111	SURREY SILVER SUNSET UPHOLSTERY, MORBERN INC. P/N SY-111
8		A/R	THREAD	BONDED POLYESTER, 14.2 lb BREAK STRENGTH, GREY COLOR



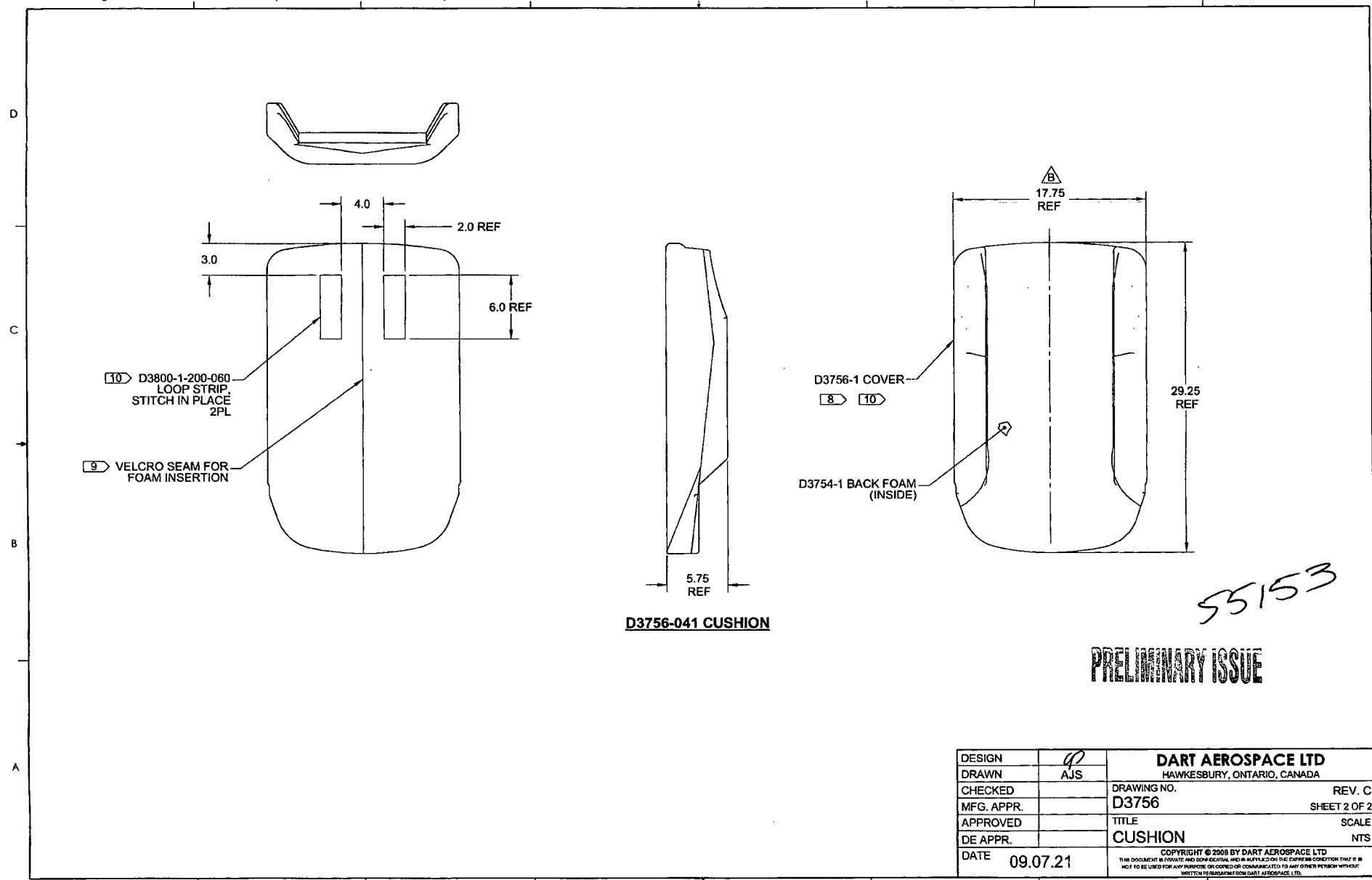
D3756-041 CUSHION

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: NONE
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3756-041" USING LABEL
- 7) WEIGHT: 4.2 lbs
- 8) SEW D3756-1 COVER TO FIT D3754-1 FOAM
- 9) STITCH D3800-1-100-300 LOOP AND D3800-3-100-300 HOOK STRIPS ALONG EDGE OF SEAM TO CLOSE COVER, INSTALL THE HOOK STRIP ON THE TOP OVERLAPPING FLAP, INSTALL THE LOOP STRIP ON FABRIC NEXT TO FOAM
- 10) STITCHING: 4-6 STITCHES PER INCH, USE MIN 1/2" BACKSTITCH, NO LOOSE THREADS
- 11) CUSHION SHAPE / FORM / PATTERN TO CONFORM WITH TEMPLATE DT9420

PC1	GENERAL UPDATE TO VIEWS FOR RE-SHAPED D3754-1 BACK FOAM. SEE PREVIOUS REV AND/OR PAR 09-03 FOR FURTHER DETAILS.	AJS	09.07.21
B	COVER NOW CLOSED WITH SINGLE SEAM (ZN A8-1, B8-2), D3800-1-100-300 WAS D3800-1-100-650 (DB-1), D3800-3-100-300 WAS D3800-3-100-650 (C8-1). ADD ITEM NUMBERS TO PART LIST (D8-1), 17.75 WAS 18.00 (D2-2)	CP	08.10.21
A	NEW ISSUE	CP	08.09.09
REV.	DESCRIPTION	BY	DATE
DESIGN	<i>40</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS	DRAWING NO. REV. PC1	
CHECKED		D3756 SHEET 1 OF 2	
MFG. APPR.		TITLE SCALE	
APPROVED		DE APPR. NTS	
DATE	09.07.21	CUSHION	

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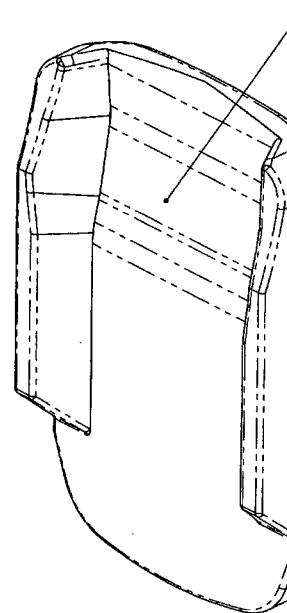


DESIGN	92	DART AEROSPACE LTD
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA
CHECKED		DRAWING NO.
MFG. APPR.		D3756
APPROVED		REV. C
DE APPR.		SHEET 2 OF 2
DATE	09.07.21	TITLE
		SCALE
		NTS
		CUSHION

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ITEM	QTY -041	QTY -1	PART NUMBER	DESCRIPTION
1	X		D3756-041	CUSHION
2	1	X	D3756-1	COVER
3	1		D3754-1	BACK FOAM
4		A/R	HOOK STRIP, 2"	3M SJ3418FR, 2" WIDE BEIGE OR D3800-1-200-600
5		A/R	LOOP STRIP, 1"	3M SJ3418FR, 1" WIDE BEIGE OR D3800-1-100-700
6		A/R	HOOK LOOP, 1"	APLIX 800, A800R0025H958-1, 1" WIDE BEIGE OR D3800-3-100-700
7		A/R	FABRIC	JACKSON GREYMIX
8	A/R	A/R	THREAD	BONDED POLYESTER, 14.2 lb BREAK STRENGTH, GREY COLOR
9	A/R		ADHESIVE	3M 1300 / 1300L RUBBER AND GASKET ADHESIVE OR SILAPRENE DC12906 SPRAY GRADE HPL CONTACT ADHESIVE

(C)
(C)
(C)
(C)
(C)



D3756-041 CUSHION

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: NONE
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3756-041" USING LABEL
- 7) WEIGHT: 4.2 lbs
- 8) SEW D3756-1 COVER TO FIT D3754-1 FOAM
- 9) STITCHING: 4-6 STITCHES PER INCH, USE MIN 1/2" BACKSTITCH, NO LOOSE THREADS
- 10) STITCH HOOK AND LOOP STRIP (1") ALONG EDGE OF SEAM TO CLOSE COVER, INSTALL THE LOOP STRIP ON THE TOP OVERLAPPING FLAP, INSTALL THE HOOK STRIP ON FABRIC NEXT TO FOAM
- 11) CUSHION SHAPE / FORM / PATTERN TO CONFORM WITH TEMPLATE DT9420
- 12) TO PULL FABRIC AGAINST FOAM IN CONCAVE AREAS, STITCH FOAM TO FABRIC AS REQ'D OR BOND WITH SILAPRENE DC12906 SPRAY GRADE HPL CONTACT ADHESIVE OR 3M 1300/1300L RUBBER AND GASKET ADHESIVE

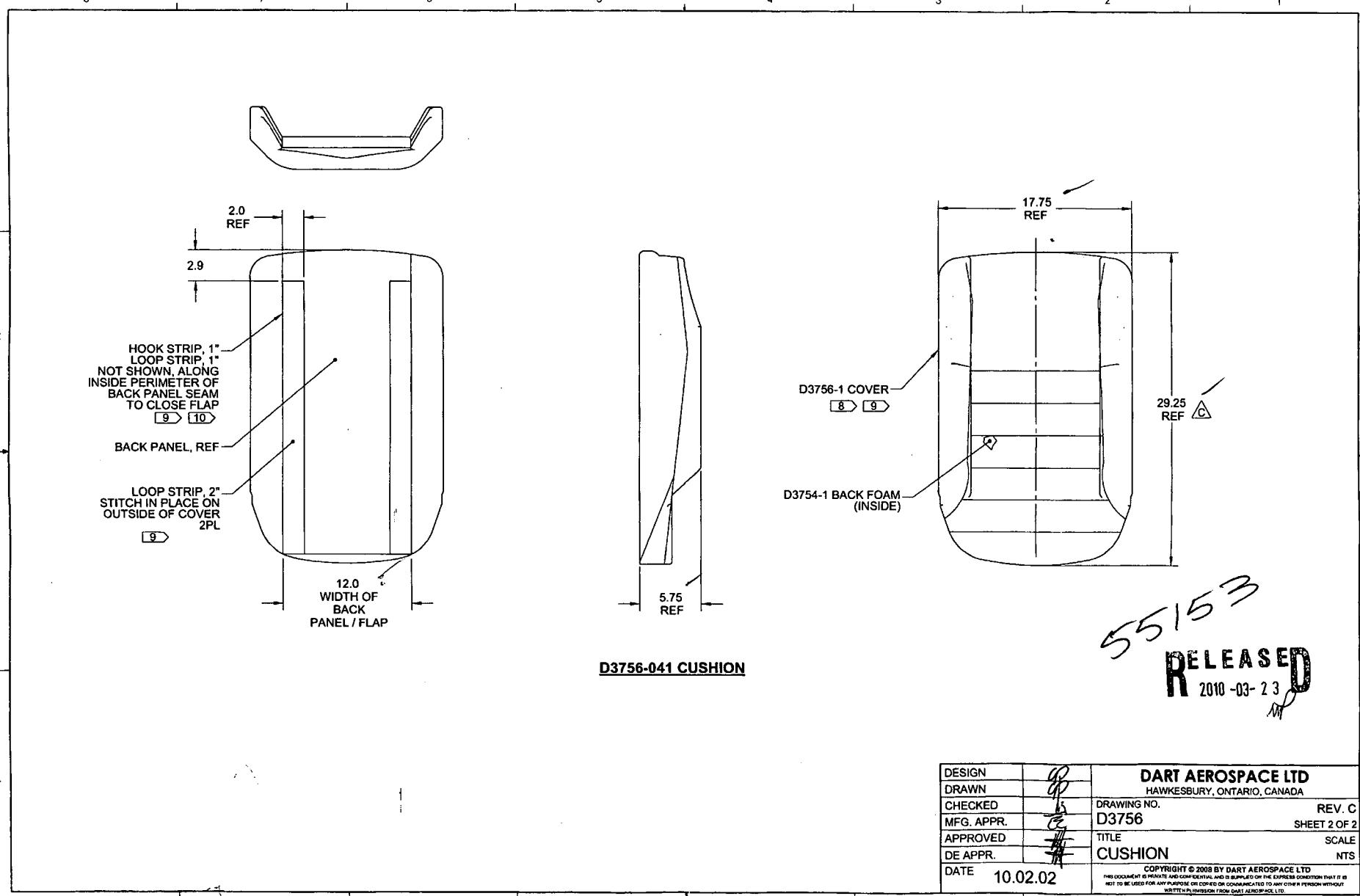
C	UPDATE TO VIEWS/NOTES FOR RE-SHAPED D3754-1 BACK FOAM & NEW MFR; FABRIC, HOOK LOOP ADHESIVE CHG (D5-1); 29.75 WAS 27.00 (C1-2); REF PAR 09-030.	CP	10.02.02
B	COVER NOW CLOSED WITH SINGLE SEAM (ZN A8-1, B8-2), D3800-1-100-300 WAS D3800-1-100-650 (DB-1), D3800-3- 100-300 WAS D3800-3-100-650 (CB-1). ADD ITEM NUMBERS TO PART LIST (D8-1), 17.75 WAS 18.00 (D2-2)	CP	08.10.21
A	NEW ISSUE	CP	08.09.09
REV.	DESCRIPTION		
DESIGN	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN			
CHECKED			
MFG. APPR.	DRAWING NO. D3756 SHEET 1 OF 2		
APPROVED	TITLE CUSHION SCALE NTS		
DE APPR.			
DATE 10.02.02	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PO REPRINT

Purchase Order ID PO11232

Purchase Order Date 1/26/10
PO Print Date 5/06/10

Page Number 1 of 1

Order From : VC-AER003

AEROTEX INTERIORS INC.
#24-2333 18TH AVENUE N. E.
CALGARY, AB T2E 8T6
CA

Contact Name	Buyer	Linda Lacelle
Vendor Phone	Requisition Nbr	
Vendor Fax	Tax Resale Nbr	10127-2607
Vendor Account Nbr	Terms	Net 30
	Currency	CAD
	FOB	

Ship To : DART AEROSPACE LTD 1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req. Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1		D3755-041	1/29/10 No	1.00		\$425.0000	\$425.00
2		D3756-041	1/26/10 No	1.00		\$425.0000	\$425.00
5	D3756-041P	Cushion	1/18/10 Yes	2.00 Each		\$425.0000	\$850.00
5	D3756-041P	Cushion	1/26/10 Yes	2.00 Each		\$425.0000	\$850.00
6	D3755-041P	Seat Cushion	1/26/10 Yes	2.00 Each		\$425.0000	\$850.00
6	D3755-041P	Seat Cushion	1/26/10 Yes	2.00 Each		\$425.0000	\$850.00

PO Total: \$4,250.00

REFERENCE ONLY

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required when applicable

Change Nbr: 8

Change Date: 5/06/10

AEROTEX

#24, 2333 - 18 Ave NE
Calgary, AB T2E 8T6
Phone: (403) 295-8770
Fax: (403) 313 0793

Ship To

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ontario K6A 1K7
Canada

Customer Phone	Customer Fax
613.632.5200	613.632.1053
Ship Via	Courier Acct No.
FedEx	15179324-0

Description	ALT. Part Number	Part Number	Qty
BACK CUSHION		D3756-041	
SEAT CUSHION		D3755-041	
BACK CUSHION (NO LOGO)		D3756-041	
SEAT CUSHION (NO LOGO)		D3755-041	
GST On Sales			

Thank you for doing business with Aerotex Interiors!

Packing Slip

Date Packing Slip #

05/02/2010 6178

Invoice To

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ontario K6A 1K7
Canada

Ship Date P.O. No.

05/02/2010 PO11232

GST/HST No. 139110308

www.aerotexinteriors.com



- Unit 24, 2333 - 18 Ave NE, Calgary AB T2E 8T6 - Phone: (403) 255-8776 - Fax: (403) 213-0795 -

CERTIFICATION OF CONFORMANCE

Customer Purchase Order: PO11232
Our Work Order: 6178

THIS IS TO CERTIFY THAT THE FOLLOWING MATERIALS HAVE BEEN USED IN THE WORK ORDER STATED ABOVE:

MATERIAL - GREY MIX

FOAM - H270-40S1 *& the bottom part in*

FOAM - H250-35S1

VELCRO - 2" LOOP SJ3418FR BEIGE

VELCRO - 1" HOOK APLIX 800 BEIGE

VELCRO - 1" LOOP APLIX 800 BEIGE

HAS BEEN FABRICATED TO ESTABLISHED SPECIFICATION TO CONFIRM WITH
FAR 27.853(a), 29.853(a) and DWG. DMT56/D3755

SENT TO:

DART AEROSPACE LTD., 1370 ABERDEEN STREET, HAWKESBURY, ON K6A 1K7

AUTHORIZED REPRESENTATIVE

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



July 28, 2004

Introducing ... *Pilot*

Durable contract fabric for upholstery, automotive and hospitality applications. Pilot is available in 30 colours.

250,000 double rubs** (ASTM D-4157)

Specifications**

Flame Resistance:

California Technical Bulletin 117, Section E
CS-191-53, Class 1
BIFMA X5.7-1991
NFPA 260-1989, Class 1
UFAC Class 1
B.S. 5852 Part 1: 1979 Ignition Source 0, Smoldering Cigarette
FMVSS 302 Class

Lightfastness:

400 hours, Class 4

Colorfastness:

Wet - Class 5 Dry - Class 4.5
AATCC-8

Seam Slippage:

Warp - 50 lbs. Fill - 54 lbs.
ASTM - 4034

Suggested applications for Pilot:

Upholstery
Automotive
Concert Halls
Movie Theatres
Auditoriums
Church Pews
Arenas
Offices
Hospitality

Cuts
½ Pieces
Full Pieces

Sample: U 0190 Pilot

**The information in these specifications refers to typical performance in the test indicated under laboratory conditions. The information is accurate to the best of our knowledge at the time of printing but is not intended to relieve the user from its responsibility to comply with all procedures applicable to the safe use of this product.